SUPPLYING ARTWORK

17 march 2017

For processing artwork submitted, please take notice of the following answers to the most FAQ's.

Software
Available software for processing your artwork
Adobe Illustrator CC
Adobe Photoshop CC
Adobe Indesign CC
Adobe Acrobat

Data transport
FTP (please consult us if you want to log on to our server)
E-mail (to a maximum of 35 Mb total)
Wetransfer (send to email address ordermanager Intergrafipak)
CD / DVD

Specifications
- When printing folding cartons or anything that uses a die-cut tool, we need to support you with a digital die-cut drawing (eps) for paste-up, free of charge.
  Always set the digital die-cut drawing in overprint, specified as non-printing color named "DIE".
- When using Braille (www.ecma.org/templates/mercury.asp?page_id=1592) please specify which panel(s) you want the Braille to be positioned.
- When amendments need to be made in your artwork we prefer to use your native file (Adobe Illustrator or InDesign).
- Always include all fonts and illustrations that are used in the file to be printed (when using InDesign or Illustrator it is possible to make a package of your artwork that will include all fonts and illustrations in use.
- Images should always be in CMYK or spot colors (**never** use RGB).
- We prefer **not** to use jpeg files (compressed data causes loss of quality).
- If possible always use images at 300 dpi when placed at 100% in your artwork.
- When using Pantone (PMS spot) colors please specify the colors by PMS number and do not use coated and uncoated of the same PMS in one file.
- In case of Spot UV varnish or Embossing, please specify each as non-printing color named "SPOT UV" or "EMBOSSING".
- On edge printing requires a minimum of 2 mm bleed.
- IGP will set necessary print- and varnish-free areas for gluing in your artwork. When varnish-free imprint areas are required, please specify as non-printing color named "VARNISH-FREE AREA".

Certified PDF
If a print-ready PDF is supplied, we prefer a cPDF according to our IGP job options (Adobe InDesign, Illustrator and Acrobat). A plug-in will be provided on request, free of charge.

Checking received data at IGP

    For standard checks we need you to provide:
    1. a color print, as well as
    2. a black and white printed color seperation.

Having processed your file, we will send you a final PDF file for approval.

Print specifications

Print technique	Offset printing (sheet fed) (cartons and inserts)	Letterpress printing (self adhesive labels on reels)
Line thickness positive: Line thickness diapositive:	0,25 pnt 0,50 pnt	0,25 pnt 0,50 pnt
Text size positive: Text size diapositive:	no limitations 3 pnt	3 pnt 4 pnt
Trapping:	None	None
Dot gain:	None	None
Minimum dot size: Maximum dot size:	2% 98%	3% 95%
Bleed:	Minimum 2 mm	Minimum 2 mm
Barcode:	Dimensions: Depends on code use, we advise use by specifications of ANSI-EAN. BWR: 0	see specifications offset
Screen frequency:	175 lpi	120 lpi
Printing colours:	6 colours + varnish More colours possible with extra passes.	Max. 7 colours (7/0 or up to 2/4) + varnish (all-over) More passes are not possible.

Should there be any questions, please contact us.

Thanks in advance for your kind cooperation,
Intergrafipak B.V.